

Guiding Formulation No. PR5000 0 001

TEGO Protect 5000® – clear coat

1. stirring Part A p.p.w.

Pos. 1 Macrynal SM 510n ¹	81.80
Pos. 2 TEGO Protect 5000 ² 01.50	
Pos. 3 Methoxypropylacetate	02.00
Pos. 4 Xylol	02.60
Pos. 5 Solvesso 100	02.60
Pos. 6 Butylacetat	09.50
Total	----- 100.0

Part B: Hardener p.p.w.

Pos. 1 Desmodur N75 ³	36.00
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Mixing ratio: Part A : Part B
2,8 : 1

¹ UCB: binder

² Evonik Tego Chemie GmbH: Co- binder

³ BAYER: NCO hardener

Procedure:

Charge Pos 1 and add under stirring Pos.
2. Stir the mixture at high speed. Then
add Pos. 3 – 6 under stirring.