

Guiding Formulation PR5001 0 001

TEGO® Protect 5001 – clear coat

1. stirring Part A p.p.w.

Pos. 1	Macrynal SM 510n ¹	81.80
Pos. 2	TEGO® Protect 5001 ²	02.50
Pos. 3	Methoxypropylacetate	02.00
Pos. 4	Xylol	02.65
Pos. 5	Solvesso 100	02.65
Pos. 6	Butylacetat	08.40

Part B: Hardener p.p.w.

Pos. 1	Desmodur N75 ³	36.00
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Mixing ratio: Part A : Part B
2,8 : 1

Procedure:

Charge Pos 1 and add under stirring Pos.
2. Stir the mixture at high speed. Then
add Pos. 3 – 6 under stirring.

¹ UCB: binder

² Evonik Tego Chemie GmbH: Co-binder

³ BAYER: NCO hardener