

Guiding Formulation No. PON EF 0 001

SILIKOPON® EF – color: clear coat

Application area:

e.g. wood, industrial application

1. stirring Part A	p.p.w.
Pos. 1 SILIKOPON®EF ¹	94,00
Pos. 2 TEGO® Dispers 685 ²	01,00
Pos. 3 TEGO® Flow 370 ²	00,50
Pos. 4 Butylacetat	02,00
Pos. 5 Proglyde DMM	02,00
Pos. 6 Butanol	00,50

Total	100,0

Part B: Hardener	p.p.w.
Pos.1 DYNASYLAN® AMEO ³	23,5
Mixing ratio:	Part A : Part B 4,25 : 1

¹ Evonik Tego Chemie GmbH: binder

² Evonik Tego Chemie GmbH: wetting- and dispersing agent

³ Evonik Tego Chemie GmbH: leveling agent

Charge Pos 1 and add under stirring Pos. 2 – 6.

Non volatile content (calculated):	approx. 95 %
Drying conditions:	room temperature
DFT:	approx. 50 µm