

Guiding Formulation No. 3002 based on SILIKOPON® EW

Corrosion-resistant coating for temperatures up to 650 °C/1,200 °F

for

- exhaust tubes for motorcycles
- industrial equipment
- chimneys

1. Mill base: p.b.w.

Pos. 1	SILIKOPON® EW	26.3
Pos. 2	Heucodur Black 9-100 ¹	10.4
Pos. 3	Plastorit 0000 ²	10.2
Pos. 4	Heucophos ZPO ³	5.0
Pos. 5	Talc AT extra ⁴	4.0
Pos. 6	Solvesso 100 ⁵	13.0
Pos. 7	Aerosil R 972 ⁶	0.9
Pos. 8	Methoxy propyl acetate	3.8

2. Let down: p.b.w.

Pos. 9	SILIKOPON® EW	15.8
Pos.10	Butyl acetate	4.6
Pos.11	Xylene	6.0

¹ Heubach: heat-stable, inorganic pigment

² Luzenac: micro mica

³ Heubach: anti-corrosion pigment

⁴ Norwegian Talc: talc

⁵ Exxon

⁶ Evonik Degussa GmbH: fumed silica