

Guiding Formulation No. 301 „two coat system“ based on SILIKOPHEN® P 80/X

Corrosion-resistant coating for temperatures up to 450 °C/850 °F

- industrial equipment
- chimneys
- exhaust tubes

1. Primer: zinc dust p.b.w.

Pos. 1	SILIKOPHEN® P 80/X	9.0
Pos. 2	Zinc dust Zincoli Z 620 ¹	73.0
Pos. 3	Aerosil R 972 ²	2.0
Pos. 4	Xylene	14.0
Pos. 5	n-Butanol	2.0

2. Top coat: aluminium p.b.w.

Pos. 1	SILIKOPHEN® P 80/X	31.2
Pos. 2	Stapa 2 n.l. ³	25.0
Pos. 3	Aerosil R 972 ²	0.5
Pos. 4	Solvesso 100	43.3

¹ Stolberger Zincoli: zinc dust

² Evonik Degussa GmbH: fumed silica

³ Eckart-Werke: aluminium pigment paste, non-leaving